

UNITED STATES PATENT AND TRADEMARK OFFICE



UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/696,855	10/30/2003	Xiao-Ming Li	123871/00001	8074	
7590 11/03/2004			EXAM	EXAMINER	
Miller, Canfield, Paddock and Stone P.L.C.			JULES, FF	JULES, FRANTZ F	
Suite 2500	c/o Robert Kelley Roth Suite 2500		ART UNIT	PAPER NUMBER	
150 West Jefferson Ave			3617		
Detroit, MI 4	8226		DATE MAILED: 11/03/2004	DATE MAILED: 11/03/2004	

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)				
Office Action Summan	10/696,855	LI ET AL.	9			
Office Action Summary	Examiner	Art Unit				
	Frantz F. Jules	3617				
The MAILING DATE of this communication appeared for Reply	pears on the cover sheet with the	correspondence ad	ddress			
A SHORTENED STATUTORY PERIOD FOR REP THE MAILING DATE OF THIS COMMUNICATION - Extensions of time may be available under the provisions of 37 CFR 1 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a re - If NO period for reply is specified above, the maximum statutory period - Failure to reply within the set or extended period for reply will, by statu Any reply received by the Office later than three months after the maili earned patent term adjustment. See 37 CFR 1.704(b).	.136(a). In no event, however, may a reply be to only within the statutory minimum of thirty (30) data I will apply and will expire SIX (6) MONTHS from the cause the application to become ABANDON	imely filed ays will be considered time in the mailing date of this of ED (35 U.S.C. 8 133).	ty. communication.			
Status						
1) Responsive to communication(s) filed on 10	September 2004.					
_	is action is non-final.					
3) Since this application is in condition for allow	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is					
closed in accordance with the practice under						
Disposition of Claims						
4)⊠ Claim(s) <u>1-11</u> is/are pending in the applicatio	n.					
4a) Of the above claim(s) is/are withdra	awn from consideration.					
5) Claim(s) is/are allowed.						
6)⊠ Claim(s) <u>1-11</u> is/are rejected.						
7) Claim(s) is/are objected to.						
8) Claim(s) are subject to restriction and/or election requirement.						
Application Papers						
9) The specification is objected to by the Examin	er.					
10) ☐ The drawing(s) filed on is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.						
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).						
11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.						
Priority under 35 U.S.C. § 119						
12) Acknowledgment is made of a claim for foreig	n priority under 35 H.S.C. & 119/	a)-(d) or (f)				
a) All b) Some * c) None of:	in priority under 35 C.S.C. § 119(a)-(u) Oi (i).				
, , ,	, ,_ , _					
and the second of the second o						
2. Certified copies of the priority documents have been received in Application No.						
3. Copies of the certified copies of the priority documents have been received in this National Stage						
application from the International Bureau (PCT Rule 17.2(a)).						
* See the attached detailed Office action for a lis	t of the certified copies not receiv	ed.				
Attachment(s)						
1) X Notice of References Cited (PTO-892)	4) 🔲 Interview Summar	v (PTO-413)				
2) Notice of Draftsperson's Patent Drawing Review (PTO-948)	Paper No(s)/Mail D	oate				
3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08	_	Patent Application (PTC	D-152)			
Paper No(s)/Mail Date	6)					
U.S. Patent and Trademark Office PTOL-326 (Rev. 1-04) Office A	action Summary P	art of Paper No./Mail D	ate 11012004			

It is noticed that claim no. 11 is missing from the list of claims. Examiner's correction to the sequence of the list of claims brings the total number of the pending claims to 12 instead of 13 claims.

Claim Rejections - 35 USC § 102

1. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

2. Claims 1, 6, 8-9 and 13 are rejected under 35 U.S.C. 102(b) as being anticipated by Dodge (US 1,209,134).

Claims 1, 6, 8-9 and 13

Dodge discloses an axle assembly comprising, in combination an axle tube (25) having a first end and a second end, a mounting module formed as a unitary extension of the axle tube; and at least one steel insert (30) positioned near the first end of the axle tube to be filled to a differential carrier. The axle comprising ductile iron.

Regarding the limitation of wherein the at least one steel insert (30) is adapted to be welded with a differential carrier to secure the axle tube to the differential carrier, it is the examiner's position that a positive recitation of welding of the tube to the carrier by the inserts is not being claimed.

Dodge discloses an axle assembly comprising, in combination an axle tube (24) adapted to provide structural support to a motor vehicle; and a differential carrier (10)

Application/Control Number: 10/696,855 Page 3

Art Unit: 3617

adapted to provide a structural support for a gear transmission of the motor vehicle and

formed as a unitary extension of the axle tube in accordance with claim 8.

The axle assembly further comprising a second axle tube (25) having a first end and a

second end, wherein the first end of the second axle tube axle tube is secured to the

differential carrier in accordance with claim 9.

3. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that

form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United

States.

4. Claims 8-9 and 13 are rejected under 35 U.S.C. 102(b) as being anticipated by

Sellors (GB 2 257 402 A).

Claims 8-9 and 13

Sellors discloses an axle assembly comprising, in combination an axle tube (A) adapted

to provide structural support to a motor vehicle; and a differential carrier (31) adapted to

provide a structural support for a gear transmission of the motor vehicle and formed as

a unitary extension of the axle tube.

The axle assembly further comprising a second axle tube (B) having a first end and a

second end, wherein the first end of the second axle tube axle tube is secured to the

differential carrier.

Claim Rejections - 35 USC § 103

5. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all

obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Page 4

6. Claims 3-4 are rejected under 35 U.S.C. 103(a) as being unpatentable over Dodge as applied to claim 1 and in view of Bear et al (US 5,664,847).

Claims 3-4

Dodge teaches all of the limitations of claim 1 except for an axle assembly wherein the mounting module comprises at least one of a yoke, a shock absorber attachment bracket, a stay bar attachment bracket, an upper control arm attachment bracket, a lower control arm attachment bracket, a spring seat, a jounce bumper bracket, a steering damper attachment bracket, and a track bar attachment bracket that is formed unitary with the axle in a lost foam process. The general concept of providing a modular tubing of an axle assembly formed of a casting process to be welded to a differential carrier is well known in the art as illustrated by Bear et al which disclose the teaching of "a mounting module comprises at least one of a yoke (44), a shock absorber attachment bracket, a stay bar attachment bracket (40), an upper control arm attachment bracket (36), a lower control arm attachment bracket (38), a spring seat (42), a jounce bumper bracket (34), a steering damper attachment bracket, and a track bar attachment bracket, see fig. 2, abstract section; the mounting module is formed unitary with the axle in a lost foam process as disclosed on page 2 of applicant's specification. It would have been obvious to one of ordinary skill in the art at the time of the invention to modify Dodge to include the use of a "mounting module comprises at least one of a yoke, a shock absorber attachment bracket, a stay bar attachment

bracket, an upper control arm attachment bracket, a lower control arm attachment bracket, a spring seat, a jounce bumper bracket, a steering damper attachment bracket, and a track bar attachment bracket that is formed unitary with the axle in a lost foam process" in his advantageous axle assembly as taught by Bear et al in order to achiev greater structural integrity in the axle that using multiple parts welded together while reducing cost and simplify assembly into the vehicle.

7. Claims 5, 7 are rejected under 35 U.S.C. 103(a) as being unpatentable over Dodge in view of Branholt (US 5,655,418).

Claim 5

Bear et al teach all the limitations of claim 5 except for an axle assembly wherein the axle tube is press fit into an opening in the differential carrier. The general concept of press fitting a tube into an opening in the differential carrier is well known in the art as illustrated by Branholt which discloses the teaching of press fitting of an axle tube into an opening of the differential carrier, see col 5, lines 15-17, col. Lines 40-43. It would have been obvious to one of ordinary skill in the art at the time of the invention to modify Dodge to include the use of press fitting of the axle tube into an opening in the differential carrier as taught by Branholt in order to reduce the amount of stress and weld needed at the junction of the tube and the differential.

Claim 7

Regarding using three steel inserts as recited in claim 7, it would have been obvious to one of ordinary skill in the art at the time of the invention to modify Dodge to include the use three steel inserts in his advantageous system, as the duplication/reduction of

identical parts which perform essentially the same function is a common occurrence throughout the axle assembly design art, and the specific number of steel inserts used on an axle tube would have been an obvious duplication of parts, depending upon such common factors as the loading imposed on the axle assembly, the yield strength of the axle tube material, the length of the axle assembly; the ordinarily skilled artisan choosing the best number of steel inserts which would most optimize the cost and performance of the device for a particular application at hand, based upon the above noted common design criteria.

8. Claims 10-11 are rejected under 35 U.S.C. 103(a) as being unpatentable over Dodge as applied to claim 1 and in view of Bear et al (US 5,664,847).

Claims 10-11

Dodge teaches all of the limitations of claim 10 except for an axle assembly wherein the mounting module comprises at least one of a yoke, a shock absorber attachment bracket, a stay bar attachment bracket, an upper control arm attachment bracket, a lower control arm attachment bracket, a spring seat, a jounce bumper bracket, a steering damper attachment bracket, and a track bar attachment bracket that is formed unitary with the axle in a lost foam process. The general concept of providing a modular tubing of an axle assembly formed of a casting process to be welded to a differential carrier is well known in the art as illustrated by Bear et al which disclose the teaching of "a mounting module comprises at least one of a yoke (44), a shock absorber attachment bracket, a stay bar attachment bracket (40), an upper control arm attachment bracket (38), a spring seat

(42), a jounce bumper bracket (34), a steering damper attachment bracket, and a track bar attachment bracket, see fig. 2, abstract section, the mounting module is formed unitary with the axle in a lost foam process as disclosed on page 2 of applicant's specification. It would have been obvious to one of ordinary skill in the art at the time of the invention to modify Dodge to include the use of a "mounting module comprises at least one of a yoke, a shock absorber attachment bracket, a stay bar attachment bracket, an upper control arm attachment bracket, a lower control arm attachment bracket, a spring seat, a jounce bumper bracket, a steering damper attachment bracket, and a track bar attachment bracket that is formed unitary with the axle in a lost foam process" in his advantageous axle assembly as taught by Bear et al in order to achiev greater structural integrity in the axle that using multiple parts welded together while reducing cost and simplify assembly into the vehicle.

Page 7

Response to Arguments

9. Applicant's arguments filed 09/10/2004 have been fully considered but they are most in view of the new grounds of rejection.

Conclusion

10. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure:

Smart is cited to show related axle assembly comprising weld plug for fixing axle tube to the differential.

11. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Frantz F. Jules whose telephone number is (703) 308-

8780. The examiner can normally be reached on Monday-Thursday and every other Friday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Joseph S. Morano can be reached on (703) 308-0230. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Frantz F. Jules Examiner Art Unit 3617

FFJ

November 1, 2004

FRANTZ F. JULES
PRIMARY EXAMINER